

<b>UNSPSC: 25101601</b>	<b>GROUP 3: DUMP TRUCK BODY SPECIFICATIONS (DUMP-12) TWELVE CUBIC YARD HEAVY-DUTY DUMP BODY</b>
<b>STATE OF FLORIDA BASE VEHICLE SPECIFICATION</b>	
<b>REPRESENTATIVE MODEL(S):</b>	GALION 502F, GAR-P 86, GODWIN 400-T, HEIL MODEL HPT-HD12YD14, JHE 314-40-12, OX BODIES 14FT12-14YD, T&T TT-200, WARREN FL650-14 OR APPROVED EQUIVALENT
<b>SCOPE:</b>	<p>The requirements specified herein apply to all bodies supplied with trucks purchased under the terms and conditions of this contract.</p> <p>The intent of this specification is to provide minimum requirements for a dump body and hoist combination to be used by the State and various political subdivisions. Due to the nature of government work, all body/hoist combinations delivered under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. Vendor will be held responsible for supplying equipment that will withstand this intended use for the life of the chassis (approximately ten (10) years). Parts and service must be readily available throughout the Purchasing District(s) bid.</p>
<b>SAFETY:</b>	Heavy-Duty dump body, hoist and electric roll-up dump body tarp systems shall conform to all applicable Federal Motor Vehicle Safety Standards ("FMVSS") and State of Florida vehicle safety laws, regulations, specifications, standards, and requirements in effect as of the date of manufacture.
<b>REQUIREMENTS:</b>	<p><b>In the priority listed herein, each State of Florida Base Vehicle Heavy-Duty Dump Body, Hoist and Electric Roll-Up Dump Body Tarp System shall comply with the following:</b></p> <ul style="list-style-type: none"> <li>• <b>Section 3, Description of Scope;</b></li> <li>• <b>the individual Base Vehicle Specification contained in the applicable Base Vehicle Tab in the Price Sheet Workbooks; and</b></li> <li>• <b>the following Requirements:</b></li> </ul>
<b>BODY REQUIREMENTS</b>	
<b>A. Capacity:</b>	
1.	Minimum twelve (12) cubic yard capacity, water level, without sideboards
2.	Dimensions (minimum): <ul style="list-style-type: none"> <li>• Inside Length: fourteen (14) feet, zero (0) inches</li> <li>• Inside Width: seven (7) feet, zero (0) inches</li> <li>• Side Height: three (3) feet, four (4) inches</li> <li>• End Heights: four (4) feet, zero (0) inches</li> </ul>
3.	This body will be used with sideboards installed by the user, so all capacity derived load ratings must be based on fourteen (14) cubic yards capacity.
<b>B. Under structure Construction:</b>	
1.	Under structure to consist of two (2), six (6) inch I-beam structural steel longitudinal beams and four (4) inch I-beam structural steel transverse members.
2.	Transverse members are to be evenly spaced along the longitudinal beams; however, in no case shall there be spacing greater than twelve (12) inches off-center between transverse members.
3.	Transverse member fabrication and installation must meet the following requirements: extend the entire width of the body, welded on both sides to the longitudinal beams, gusseted to each longitudinal with 1/4 inch steel plate, and welded to the rub rail on each end.
<b>C. Body Construction:</b>	
1.	Sides, front, rear apron, cab protector, and tailgate are to be constructed with minimum eight (8) gauge hi-tensile (minimum 45,000 PSI yield strength) steel plate.
2.	Floor is to be constructed with minimum 3/16 inch gauge hi-tensile (minimum 45,000 PSI yield strength) steel plate.
3.	All horizontal braces and rub rails are to be sloped to allow debris and dirt to fall off.

4.	Floor to side must have 45 degree slope or two (2) inch radius.
5.	Top rails to be reinforced box-type construction.
6.	Minimum of five (5) vertical side braces or one (1) full length horizontal brace on each side of body in addition to full depth rear corner posts. Tailgate must be reinforced with two (2) vertical and two (2) horizontal braces.
7.	Body to be equipped with heavy-duty hardware, fabricated steel tailgate hinges, and double thickness spreader chain key slots.
8.	Full-depth rear apron and a half cab protector.
9.	Pockets for extension sideboards are to be provided at the front and rear of each top rail.
10.	Continuous weld construction is required throughout. A suitable chain weld is acceptable for the top rail only, if that is part of the manufacturer's standard construction practice. All seams or overlapped joints shall have a full penetration weld or to be welded on both sides.
11.	This body shall be structurally sound at a loading of 47,600 lbs. payload.

### HOIST REQUIREMENTS:

#### A. Capacity:

1.	Hoist provided is to be an N.T.E.A. Class 110, minimum. Hoist is to be a Galion FD73126-A, Godwin 63-120, Heil HPT63-120, Ox Bodies 73110-14, Warren VTLW63110 or Approved Equivalent.
2.	Hoist must be rated by the vendor for a payload of 47,600 lbs. (23.8 tons) plus the weight of the body supplied, minimum. Vendor should consider anticipated rear overhang when rating hoist capacity.

#### B. Type

1.	Hoist is to be a front mount, telescopic type.
2.	Hoist is to be a packaged unit to include heavy-duty hinges, direct mount hydraulic pump, and all necessary controls required for operation.
3.	An OSHA approved hinged body props must be installed on each side of the body.
4.	Hoist provided must raise the body to a dump angle of 50 degrees, minimum.
5.	<p>SINGLE AXLE DUMPS: Hydraulic pump must be a direct mount, pump/valve design with an SAE "B" mounting flange to the transmission PTO. The pump shall include an air shift control valve for vehicles equipped with air brakes and a cable controlled valve for vehicles equipped with hydraulic brakes. Vendor must supply hydraulic pump and reservoir, all adapters, couplings, hoses, fittings, etc. sized and required for proper operation.</p> <p>TANDEM AXLE TRUCKS: Hydraulic pump must be a direct mount or remote mount only on an automatic transmission. The pump shall be air shift. The direct mount flange shall be an SAE "B" compatible with PTO. Remote mount hydraulic pumps shall have a sufficient driveline as short as practical with 1000 series needle bearing u-joints aligned properly for long life.</p>
6.	Transmission mounted PTO shall be a Chelsea 276 or Muncie CS Series, electric-over-hydraulic shift, with over speed control when specified or Approved Equivalent for vehicles equipped with an automatic transmission; or a Chelsea 230 or Muncie TG Series, electric-over-air shift or Approved Equivalent, for vehicles equipped with a manual transmission. All transmission PTO's shall have an SAE "B" direct mount flange for mating with pump. System must include a light to indicate when the PTO is engaged.
7.	The PTO switch, indicator light, and hydraulic pump air shift control valve (vehicles equipped with air brakes) shall be installed in a control tower located between the driver and passenger seats or dash mounted control panel readily accessible to the driver.

	<p>The PTO control for trucks equipped with automatic transmissions shall have a shielded, illuminated rocker switch in the dash mounted control panel. For trucks with air brakes the pump control shall be feathered air with a neutral safety lock to prevent accidental PTO engagement. It shall have a spring return to neutral for hoist down.</p> <p>The PTO controls for trucks equipped with manual transmissions without air brakes shall be electric shift and the pump control shall be cable shift with a floor mounted console or stand. The shift controls shall include a mechanical safety interlock to prevent accidental PTO engagement, automatic PTO disengagement when in the "lower" position (to prevent the PTO from being accidentally left in gear); spring return valve (dead man control) in the "raise" position, and controlled lowering (feathering) for smooth dump body decent. Controls to be Chelsea 329144X "PTO/dump pump combo valve" or Muncie K90D "PTO/pump valve" or Approved Equivalent. Vehicles equipped with hydraulic brakes shall have a dash mounted PTO switch and a stainless steel wire, vinyl covered cable to operate the hydraulic pump valve. The cable must be located accessibly, on the floor between the driver's door and the left front corner of the seat.</p>
8.	A raised body indicator with a minimum 1-1/2 inch diameter blinking amber light on driver side of dash must be installed. The indicator shall function when the body is lifted off the frame, when the ignition key is on.
9.	Note: In the event that the above combinations present problems, it is the bidder's responsibility to offer solutions based on the newest product available to meet the using agency's needs.

**OTHER REQUIREMENTS:**

A.	Electric roll-up dump body cover installed and ready for use. Tarp to be heavy-duty vinyl mesh, dark color only. Tarp system must include a direct drive gear motor assembly, underbody or side mount spring assembly and a control switch mounted inside the cab readily accessible to the driver. Arm assembly shall be constructed from steel tubing. All metal parts to be painted as necessary to match body. Aero Industries, Inc. Model 50, Donovan Enterprises, Inc. Model 5000 EL-D; Pioneer Model EDD 1500D; Roll-Rite Corp. Model RR503; or Approved Equivalent.
B.	All lights and reflectors shall be installed in shock-mounted recessed fixtures, in accordance with SAE/ICC Regulations.
C.	Body is to be painted with two (2) coats of rust-inhibiting primer and one (1) coat of finish paint. Finish paint is to be DuPont Centari or Approved Equivalent only. Body color is to match the lower portion of the truck cab. Vendor must consider optional paint schemes in the detailed truck specifications. Vendor is not required to finish paint the inside of the body, but a minimum of one (1) coat of primer must cover the entire inside of the body.
D.	Hoist is to be painted to match truck frame.
E.	A 100 percent parts and labor warranty covering all components of the bodies and hoists must be provided for a period of twelve (12) months with unlimited mileage.

**NOTES:**

A.	The body specified herein is not intended to be a standard production body, however if the materials or workmanship used in a standard production body exceed these specifications in any way, and then said features of the standard production body shall apply.
B.	An electric backup alarm and mud flaps are included with all "base" units. Do not include price for backup alarm or mud flaps in body price.
C.	In order for a body to receive an Approved Equivalent rating, the manufacturer must have constructed a minimum of 200 units of the same size and type, as well as meeting all requirements of the detailed specifications.

**D.**

**THE STATE OF FLORIDA BASE VEHICLE SPECIFICATION IS NOT COMPLETE  
UNLESS IT IS USED IN CONJUNCTION WITH THE COMPLETE REQUIREMENTS,  
SPECIFICATIONS, TERMS, AND CONDITIONS.**

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